

INSTALLATION INSTRUCTIONS FORD S6 SERIES



HUB ADAPTER INSTALLATION

1. For 1964-66 Mustang, install canceler roll pins (FIG.A)

NOTE: ROLL PINS WILL BOTTOM OUT AND WILL BE A SNUG FIT. FACTORY STYLE CANCELER INCLUDED BUT WE SUGGEST USING ROLL PINS (FIG.E)

DO NOT ATTEMPT TO USE BOTH FACTORY CANCELER & ROLL PINS.

2. STH1009 ONLY: Loosen the small screw on the adjusting sleeve to release it. (FIG.B)

NOTE: BE CAUTIOUS, THE SCREW IS SMALL AND CAN BE EASILY MISPLACED.

3. Place hub adapter on top of the spline.

4. Replace steering shaft nut and hand tighten, do not torque yet.



STEERING WHEEL INSTALLATION

5. Position the steering wheel & align the holes so that the wheel is straight & install the screws. Do not tighten down until the end of the installation.

6. ONLY FOR 2 WIRE HORN SYSTEMS: Cut off external portion of wire spring. (FIG.D)

NOTE: WIRE SPRING MUST NOT MAKE CONTACT WITH STEERING WHEEL OR RETAINER RING.



Pull spring out about 1/4" & cut with wire cutters where it begins to go back into the housing.

7. Insert the two spade connectors to the positive and negative terminal on the back of the horn button. (FIG.C)
8. Test the horn to make sure the horn button is functioning properly.
9. Tighten the steering shaft nut.
10. Check the steering wheel to make sure it is straight. Tighten down steering wheel.
11. To adjust, remove the assembly (steering wheel & adapter) & index the adapter on the splined shaft.
12. Make final adjustments to the STH1009 adapter sleeve (FIG B.) to meet the collar of your column.

NOTE: DO NOT OVER TIGHTEN THE SMALL ADJUSTABLE SCREW

SINGLE PIN HORN CONTACT (STH1009A ONLY)

1. Locate your horn contact pin on your column.
2. Identify which part of the plate the contact pin is touching. (FIG E)
3. Identify which wire is touching the same part of the plate to where your Horn Contact pin is making contact.
4. Connect the horn wire to the center post (Positive Terminal) of the horn button. (FIG C)
5. Tape off the unused wire lead and connector to prevent touching of any metal component to prevent electrical shortage. (FIG F)
6. Using an additional wire, attach it to the outer terminal on horn button and ground it to hub adapter. You can either tap a screw, solder or use the steering wheel puller hole in some cases. (FIG G)



NOTE: Instead of using the existing Duel Pin Horn Contact Plate, Single Pin Horn Contact Plates are available upon request and can be attached with any strong epoxy. Please allow the epoxy to set before installing the adapter.

WARNING : WE HIGHLY SUGGEST PROFESSIONAL INSTALL ONLY.
PLEASE REFER TO A SERVICE PROFESSIONAL