



2010-2014 Mustang Spoiler Installation

Part Number: DR3Z-6344210-A

Parts List

Description	Qty.
Spoiler	1
Lexan Flap	1
M6 Billet Washer	6
M6 Screw	6
M6 Nylok Nut	4
M6 Flat Washer	4
M6 Threaded Stud	4
Installation Instructions	1

Required Tools

- Ratchet
- Socket (10mm)
- Clip Removal Tool
- 3mm Allen Wrench
- 4mm Allen Wrench
- 50% Isopropyl Alcohol (IPA)
- Loctite
- Hair Dryer
- Monofilament line (fishing line)

Please verify that all parts are present.

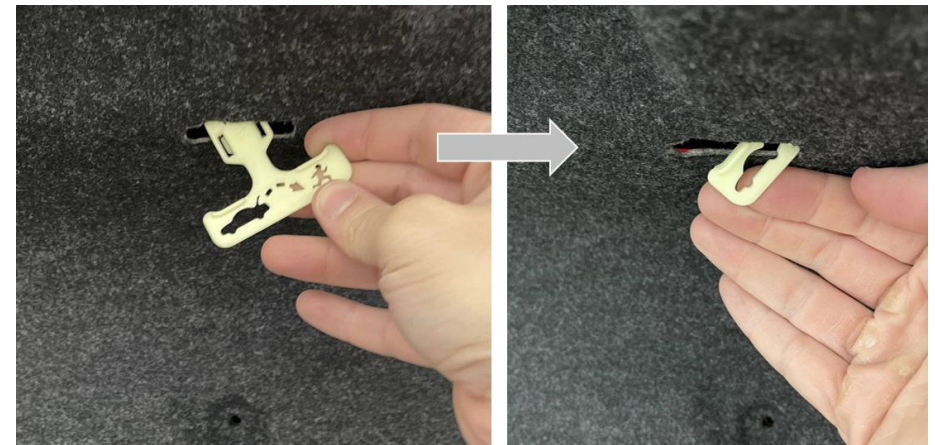
Caution: If any part of this installation seems beyond your level of installation experience, please seek the help of a certified professional.

Installation Procedure

Remove Existing Rear Spoiler



1. Open trunk and remove 6 plastic clips using clip removal tool.



2. Push trunk release latch through slit in trunk liner.



3. Peel trunk liner forward and remove (x2) plastic caps towards the outside of trunk lid using clip removal tool (outside gray arrow shown above).

4. Remove (x4) flange nuts (grey arrows shown above) using a ratchet and 10mm socket.

5. Carefully close trunk lid.

6. Heat adhesive at base of spoiler mounting with low heat (personal hair dryer) until adhesive can be sliced easily with a piece of monofilament line (fishing line).

Caution: Applying excessive heat to the rear fascia/spoiler may damage the paint and surrounding panel surfaces during removal. Heat temperature SHOULD NOT exceed 79°C (175°F).

6.1. **IMPORTANT! DO NOT USE A HEAT GUN.** (Heat gun temperatures will soften material and damage paint).

6.2. **IMPORTANT! DO NOT PRY THE SPOILER** off of the fascia with a plastic, metal, or wood trim removal tools in an attempt to loosen the adhesive tape.

6.4. Use a piece monofilament line (fishing line) and make several knots spaced about 1 inch apart.

7. Use the knotted monofilament line (fishing line) to saw through the tape and remove the spoiler.

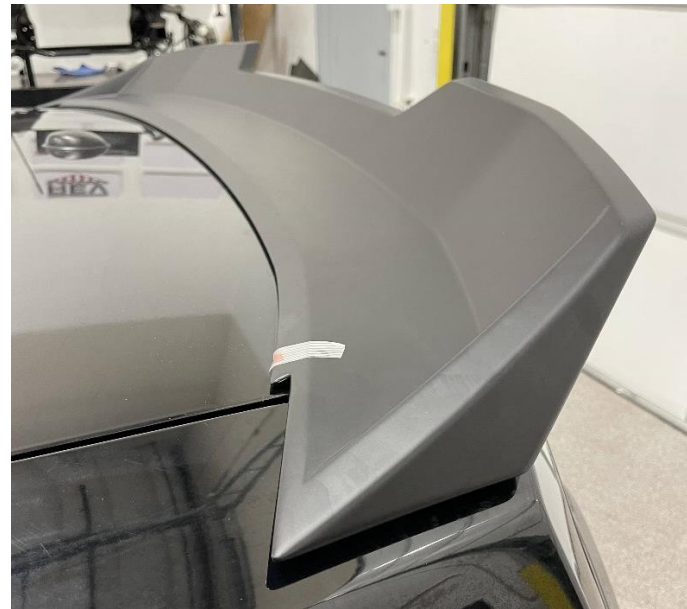
8. Clean tape and adhesive from previous spoiler mounting area.

9. Wipe the spoiler mounting area with 50% isopropyl alcohol (IPA).

Spoiler Installation



1. Apply Loctite and thread (x4) M6 threaded studs into spoiler using a 3mm Allen wrench, leaving the majority unthreaded as shown above.



2. Install spoiler onto the trunk lid making sure all 4 threaded rods are protruding through the trunk lid.

3. Peel release film from the tape.
4. Align the spoiler left to right so that the spacing is even on both ends.



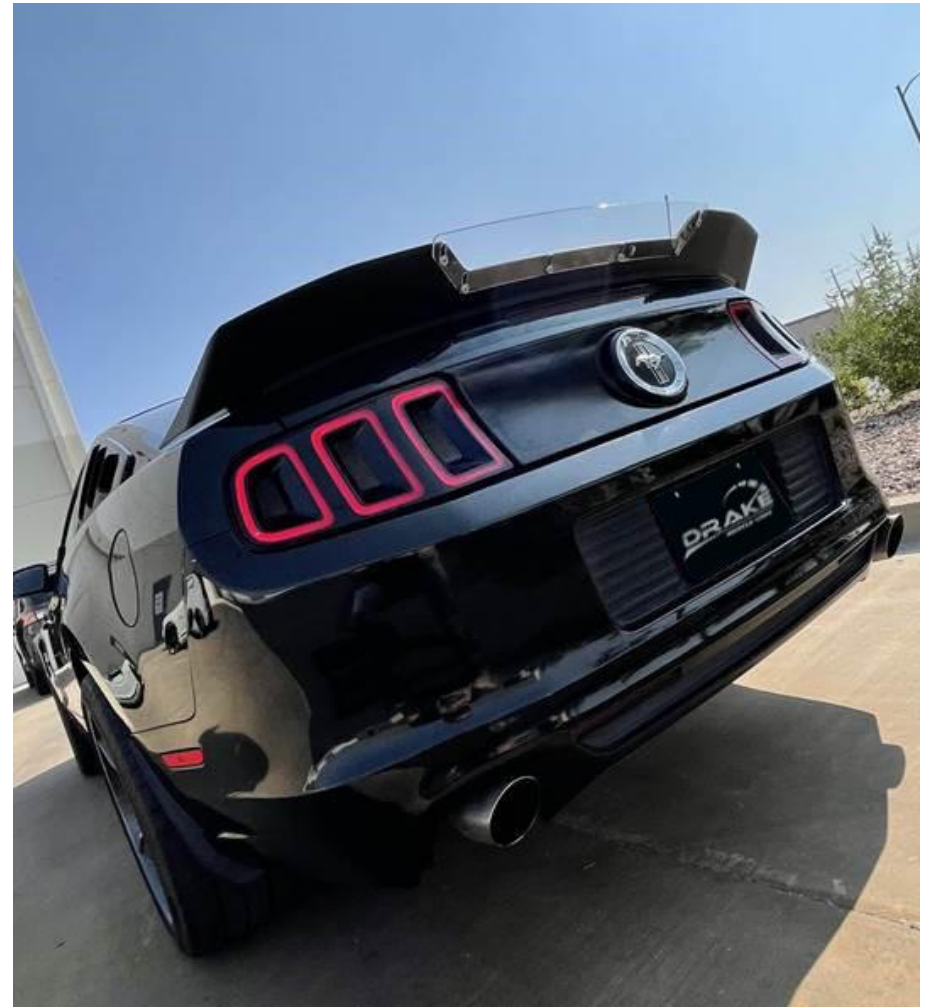
5. Push downward at multiple points on the front edge of the spoiler, pressing the tape into the trunk lid. Hold for a few seconds at each location for the tape to fully adhere.
6. Carefully open the trunk, making sure the spoiler is not lifting at the back.
7. Install (x4) flat washers and nylok nuts onto the threaded rods from the underside of the trunk lid using the ratchet and 10mm socket. **Be sure not to overtighten.**
8. Reinstall the trunk liner in the opposite order it was removed. **Do not forget to pull the trunk release cable back through the slit and to replace the plastic caps.**
9. Carefully close the trunk lid.

Lexan Flap Installation



1. Install Lexan flap with (x6) billet washers and (x6) flat head screws as shown using a 4mm Allen wrench. **Be sure not to overtighten.**

Completed Installation



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