

READ ALL INSTRUCTIONS COMPLETELY AND THOROUGHLY UNDERSTAND THEM BEFORE DOING ANYTHING.
CALL CHASSISWORKS TECH SUPPORT (916) 388-0288 IF YOU NEED ASSISTANCE.

INSTALLATION GUIDE



5913-M10

2" Mini-Tub Inner Wheel Housings with Frame Rail Inserts for '64-70 Mustang



Description: 2" mini-tub inner wheel housings and frame rail inserts for 1964-70 Mustang. Makes wheel tub 2" wider per side.

Applications: 1964-70 Mustang

Maximum tire size (with narrowed rear suspension):

1964-66 Mustang - 295 section width on 9.5" wide wheel

1967-70 Mustang - 335 section width on 12" wide wheel

PARTS LIST

5913-M10 - 2" Mini Wheel Tubs and Frame Inserts for 1964-70 Mustang

Qty	Part Number	Description
1	3215-0003	2" mini wheel tub for '64-70 Mustang, driver side
1	3215-0004	2" mini wheel tub for '64-70 Mustang, passenger side
2	7957-0009	Rear frame rail insert for '64-70 Mustang
4	7957-0010	Rear doubler plate for '64-70 Mustang frame rail insert
4	7957-0011	Front doubler plate for '64-70 Mustang frame rail insert

INSTRUCTIONS

Do not destroy the shipping carton, it will be used for patterns. Read and understand the instructions before starting. Refer to *Frame Rail Inserts instructions for specific information regarding install.*

1. All rear suspension components and fuel tank must be removed before beginning installation. The chassis must be bare.
2. Seats, carpet and interior panels must be removed to reduce the risk of fire during installation.
3. Take and record detailed measurements for the position of the existing inner wheel housing and trunk hinge supports. After the existing inner wheel housing is removed you will need these measurements to verify that the replacement tubs are correctly positioned.
4. The replacement tubs will sit 2" in from the factory wheel housings. Leave extra material when removing the factory wheel housing so that the replacement tubs can be accurately fit as the excess material is carefully trimmed.
5. The factory frame rail must be notched to follow the contour of the wheel tub and allow tire clearance. This area and the above truck floor will need to be capped for structural purposes and to provide an attachment area for the wheel tub.
6. All seams and joints should be initially spot or stitch welded prior to completing the welds.

The Modified Mustangs and Fords website features an installation article with helpful photos and tips. http://www.mustangandfords.com/projectbuild/mdmp_1112_wheel_tub_installation_widening_the_gap/

Notes:

WARRANTY NOTICE:

There are NO WARRANTIES, either expressed or implied. Neither the seller nor manufacturer will be liable for any loss, damage or injury, direct or indirect, arising from the use or inability to determine the appropriate use of any products. Before any attempt at installation, all drawings and/or instruction sheets should be completely reviewed to determine the suitability of the product for its intended use. In this connection, the user assumes all responsibility and risk. We reserve the right to change specification without notice. Further, Chris Alston's Chassisworks, Inc., makes **NO GUARANTEE** in reference to any specific class legality of any component. **ALL PRODUCTS ARE INTENDED FOR RACING AND OFF-ROAD USE AND MAY NOT BE LEGALLY USED ON THE HIGHWAY.** The products offered for sale are true race-car components and, in all cases, require some fabrication skill. **NO PRODUCT OR SERVICE IS DESIGNED OR INTENDED TO PREVENT INJURY OR DEATH.**

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